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## Short Communication

# Improved enantiomeric separation with a 2,6-di-Opentyl-3-O-trifluoroacetylated $\beta$ -cyclodextrin and OV-7 mixed stationary phase chiral capillary column

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#### ABSTRACT

2,6-Di-O-pentyl-3-O-trifluoroacetylated  $\beta$ -cyclodextrin (DP-TFA- $\beta$ -CD) as a chiral stationary phase was synthesized and characterized by two-dimensional NMR spectrometry. A chiral fused-silica capillary column prepared by using a mixed stationary phase of DP-TFA- $\beta$ -CD and OV-7 possesses a high column efficiency of >4100 plates/m and displays better thermal stability than a column coated with DP-TFA- $\beta$ -CD alone. Enantiomers such as alcohols, diols,  $\gamma$ -lactones and amines could be separated in relatively short time.

#### INTRODUCTION

Cyclodextrin (CD) derivatives as chiral stationary phases (CSPs) for the gas chromatographic (GC) separation of enantiomers have attracted interest in recent years. Much progress has been made since Juvancz *et al.* [1] used permethylated  $\beta$ -CD for separating some optical isomers on glass capillary columns in 1987, and Konig and co-workers [2,3] introduced hydrophobic groups into CDs in 1988. Since then, a variety of derivatized  $\alpha$ -,  $\beta$ -, and  $\gamma$ -cyclodextrin CSPs have been synthesized [4–10] and used in GC separations of chiral components in foods and beverages [11], essential oils [12], petroleum

and coal [13]. Permethylated  $\beta$ -CD and dipentyl acetylated- $\beta$ -CD have been used extensively. Owing to their high melting points, permethylated CDs are usually dissolved in polysiloxanes such as OV-1701 to obtain a high column efficiency [14]. Schmarr et al. [15] showed that the diluted cyclodextrin derivatives decreased the enantioselectivity for enantiomers. Keim et al. [10] demonstrated however, that in some instances, the dilution could improve the physical properties of cyclodextrin derivatives even for these viscous fluids by dissolving them in a polysiloxane liquid phase. Li et al. [9] demonstrated the high enantioselectivity of dipentyl trifluoroacetylated cyclodextrin for a number of enantiomers, but the thermal stability of column was below 180°C.

In this work, 2,6-di-O-pentyl-3-O-trifluoro-

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acetylated  $\beta$ -CD(DP-TFA- $\beta$ -CD) was synthesized and characterized by two-dimensional NMR. The enantioselectivity and thermal stability of a chiral column coated with a mixed stationary phase of DP-TFA- $\beta$ -CD and conventional OV-7 were examined.

#### EXPERIMENTAL

#### Synthesis of 2,6-di-O-pentyl-3-O-trifluoroacetylated- $\beta$ -CD

A 5.6-g (5-mmol) amount of dry  $\beta$ -CD was dissolved in 100 ml of dry dimethyl sulphoxide and 8 g (20 mmol) of pulverized NaOH and 30 ml of 1-bromopentane were added. The mixture was stirred at room temperature for 5 days, then poured into water and extracted three times with chloroform. The organic layer was washed with water until neutral and dried over Na<sub>2</sub>SO<sub>4</sub>. After evaporating the solvent, the product was dried at 60°C for 8 h under vacuum and further purified by gel chromatography, giving 9.3 g of 2,6-di-O-pentyl- $\beta$ -CD (DP- $\beta$ -CD) with a yield of 88%. Elemental analysis gave C 63.44, H 9.66; required for (C<sub>16</sub>H<sub>30</sub>O<sub>5</sub>)<sub>7</sub>, C, 63.54, H 10.00%.

A 4-g amount of DP- $\beta$ -CD was dissolved in 80 ml dry tetrahydrofuran, a fivefold excess of trifluoroacetic anhydride was added and the mixture was refluxed for 8 h, then poured over ice to precipitate the product. The product was extracted with diisopropyl ether and washed with 5% aqueous NaHCO<sub>3</sub> and water. The organic layer was dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated by evaporation of the solvent. The raw product was dried at 50°C for 6 h under vacuum, purified by gel chromatography and a viscous liquid of DP-TFA- $\beta$ -CD was obtained with a yield of 82%;  $R_f = 0.56$  [*n*-hexane-diisopropyl ether (4:6)]. Elemental analysis gave C 49.25, H 6.64;  $(C_{18}H_{29}O_6F_3)_7$  requires C 54.26, H 7.34%.  $[\alpha]_{D}^{\overline{21}} = +42.5$  (c 0.41, CHCl<sub>3</sub>). <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  (ppm) 0.81–0.98 (m, 6H,H-5'), 1.10-1.94 (m,12H, H-2', H-3', H-4'), 3.30-4.48 (m,4H,H-1'), 3.30-4.48 (m, 5H, H-2, H-4, H-5,H-6), 5.01 (d,1H, $^{3}J$  = 3.4 Hz, H-1), 5.37 (m, 1H, H-3). <sup>13</sup>C-NMR (100 Hz, CDCl<sub>3</sub>),  $\delta$ (ppm) 13.80, 13.96 (C-5'), 22.35, 22.48 (C-4'), 24.49, 25.19, 25.75 (C-3'), 27.61, 28.36, 29.00, 29.34 (C-2'), 67.19, 68.02, 69.98, 71.69, 71.91 (C-1'), 68.92 (C-6), 71.25 (C-5), 76.69 (C-4),

76.18 (C-3), 77.72 (C-2), 98.78 (C-1), 114.48, 114.55, 114.68 (dd, C-2",  $J_{C-F} = 285.3$  Hz), 1550.03, 157.40, 157.71 (dd, C-1",  ${}^{2}J_{C-F} = 42.7$  Hz).

#### Preparation of chiral capillary columns

A 38 m×0.26 mm I.D. glass capillary tube was first coated with a layer of Celite 545 by the organic gel method, then deactivated with DPTMDS-HMDS (1:2, v/v)<sup>*a*</sup> at 400°C for 12 h. The pretreated glass capillary tube was coated with a 3% solution of DP-TFA- $\beta$ -CD in diisopropyl ether by a superdynamic method as described [16].

A 40 m × 0.26 mm I.D. fused-silica capillary tube was coated as above by using a 3% solution of a mixed stationary phase of DP-TFA- $\beta$ -CD and OV-7 (2:1, w/w) in diisopropyl ether after it had been heated at 280°C for 2 h under a flow of nitrogen. It took only 1 h to coat the column. The finished columns showed a high column efficiency of above 4100 plates/m at 140°C using *n*-dodecane as the test solute.

#### Instrumentation

All chromatographic measurements were performed on a Model 1001 gas chromatograph (Shanghai Analytical Instrumentation Factory), equipped with a flame ionization detector and an HP-3390A integrator. High-purity nitrogen was used as the carrier gas at a velocity of *ca*. 25 cm/s, with a splitting ratio of 1:60.

#### Racemates

Most of the volatile racemates were commercial products. Some diols and amines were synthesized by Dr. Zhao Jun of this Institute. All compounds containing hydroxyl and/or amine functional groups were converted into their trifluoroacetyl derivatives before chromatographic analysis.

#### **RESULTS AND DISCUSSION**

Some peralkylated cyclodextrins have been characterized by NMR spectrometry [10,17], but

<sup>&</sup>lt;sup>a</sup> DPTMDS = 1,3 - diphenyl - 1,1,3,3 - tetramethyldisilane, HMDS = hexamethyldisilane.

#### TABLE I

### $\alpha$ , $k'_1$ AND $R_s$ VALUES FOR SOME ENANTIOMERS

Racemate	Structure	Temperature (°C)	α	k'1	R <sub>s</sub>	
2-Bromobutane	Br	40	1.078	2.14	1.12	
2-Bromopentane	Br	40	1.030	3.96	0.88	
2-Bromoheptane	Br	80	1.039	2.40	2.45	
2-Bromooctane	Br	80	1.040	5.00	2.58	
2-Chloroheptane	~~~~	60	1.058	1.63	2.31	
2-Chlorooctane	a ~~~~~	60	1.052	4.34	1.97	
Epichlorhydrin	Å∕\ci	70	1.260	1.47	3.89	
$\gamma$ -Heptalactone	€ <sup>1</sup>	140	1.282	1.92	7.42	
γ-Undecalactone	Снэсн,	170	1.043	4.48	2.09	
2-Butanol	OH	40	1.302	0.42	4.24	
2-Pentanol	он	40	1.290	0.88	6.85	
2-Heptanol	он	50	1.270	3.51	11.6	
2-Octanol	он	80	1.180	2.51	7.18	
3-Methyl-2-Butanol	он Хү	40	1.243	0.81	4.42	
2-Methyl-3-Butanol		40	1.023	3.26	0.81	
1,2-Propanediol	он	60	1.290	3.40	9.02	
2,3-Butanediol		60	1.964	1.52	20.6	
1,2,4-Butanetriol	но он	130	1.071	2.48	1.53	
Methyl 2-Methylbutyrate	√ c <sup>*0</sup> <sub>OCH</sub> <sub>,</sub>	80	1.025	5.14	1.51	
Ethyl 2-hydroxypropionate	OH P C OCH	70	1.074	2.42	1.80	
Methyl 2-aminobutyrate		140	1.178	1.76	10.1	
Methyl 2-aminoisobutyrate		140	1.280	1.60	12.2	
1-Phenylethanol	Q)H	80	1.051	3.18	3.25	

Racemate	Structure	Temperature (°C)	α	<b>k</b> ' <sub>1</sub>	<i>R</i> <sub>s</sub> 2.77	
1-Phenylethylamine	NH,	125	1.042	3.32		
1-Phenyl-2-propylamline	NH,	125	1.036	5.81	2.41	
2,4-Pentanediol	онон	90	1.110	1.57	4.81	
2,5-Hexanediol	OH OH	90	1.060	2.70	2.43	
2-O-Acetylated propion aldehyde	OAC C	140	1.221	1.77	8.55	

TABLE I (continued)

no NMR or elemental analysis data have been reported for dipentylacetylated or trifluoroacetylated cyclodextrins, probably it was too difficult to obtain these derivatives in pure form. Our results with two-dimensional NMR with <sup>1</sup>H-<sup>1</sup>H COSY, <sup>1</sup>H-<sup>13</sup>C HETCOR and DEPT techniques showed that DP- $\beta$ -CD was relatively pure and its <sup>1</sup>H and <sup>13</sup>C NMR data were consistent with published data [18]. With DP-TFA- $\beta$ -CD we were puzzled at the fact that its elemental analysis data were much lower than the calculated values as no impurities were detected in DP-TFA- $\beta$ -CD by NMR spectrometry. Considering that the sample had beed carefully dried before analysis, the most likely explanation



Fig. 1. Enantiomer separation of trifluoroacetylated alcohols. Column temperature, 40°C held for 4 min, then programmed to 80°C at 3°C/min. would be inclusion of solvent. The enantiomeric separation data on the mixed stationary phase for some resolved compounds are given in Table I.

Figs. 1-4 illustrate some typical enantiomeric separations on a 40-m fused-silica capillary column coated with a mixed stationary phase of DP-TFA- $\beta$ -CD and OV-7, with nitrogen at 24 p.s.i. as the carrier gas.

Table II gives a comparative separation of four enantiomers with different functional groups using DP-TFA- $\beta$ -CD alone and a mixed stationary phase of DP-TFA- $\beta$ -CD and OV-7. A better enantiomeric separation was obtained with the



Fig. 2. Enantiomer separation of trifluoroacetylated amines. Colume temperature, 125°C.



Fig. 3. Enantiomer separation of 2-O-acetylated propion aldehyde. Column temperature 150°C.

mixed stationary phase at lower temperature and in a shorter time, and the enantioselectivity of the DP-TFA- $\beta$ -CD stationary phase was less affected when it was mixed with a small proportion of conventional polysiloxane OV-7.

Although Li *et al.* [9] found that DP-TFA- $\beta$ -CD wets an untreated fused-silica capillary wall, the film was unstable above 180° and the column efficiency decreased dramatically after it had been used above 200°C. In this work, using a



Fig. 4. Enantiomer separation of  $\gamma$ -lactones. Column temperature, programmed from 140 to 190°C at 2°C/min.

column coated with DP-TFA- $\beta$ -CD alone, we also observed apparent droplets of stationary phase on the capillary wall after raising the column temperature to above 180°. However by using the mixed stationary phase, an easily prepared column with high efficiency can be used continuously at 210°C for 4 h without a decrease in efficiency. We have used this fused-silica capillary column for 6 months with over 2000 injections with virtually no decrease in  $k'_1$ . These

#### TABLE II

ENANTIOMERIC SEPARATION DATA OBTAINED ON SINGLE AND MIXED STATIONARY PHASES

Enantiomer	Column							
	DP-TFA-β-CD (38 m × 0.26 mm I.D.)				DP-TFA-β-CD + OV-7 (40 m × 0.26 mm I.D.)			
	Temperature (°C)	$t'_{\rm R}$ (min)	α	R,	Temperature (°C)	$t'_{\rm R}$ (min)	α	R,
QH ~~~~~	80	8.09	1.068	4.14	70	7.54	1.078	4.84
CH.),CH,	180	15.1	1.043	1.91	170	12.6	1.043	2.09
©∕ <sup>NH</sup> ,	140	8.56	1.035	1.59	130	6.32	1.038	2.66
Å~ci	90	3.84	1.190	6.49	80	2.77	1.200	6.91

results demonstrate that the thermal stability of the chiral column was improved considerably by mixing a polysiloxane with a viscous liquid cyclodextrin derivative.

#### ACKNOWLEDGEMENT

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